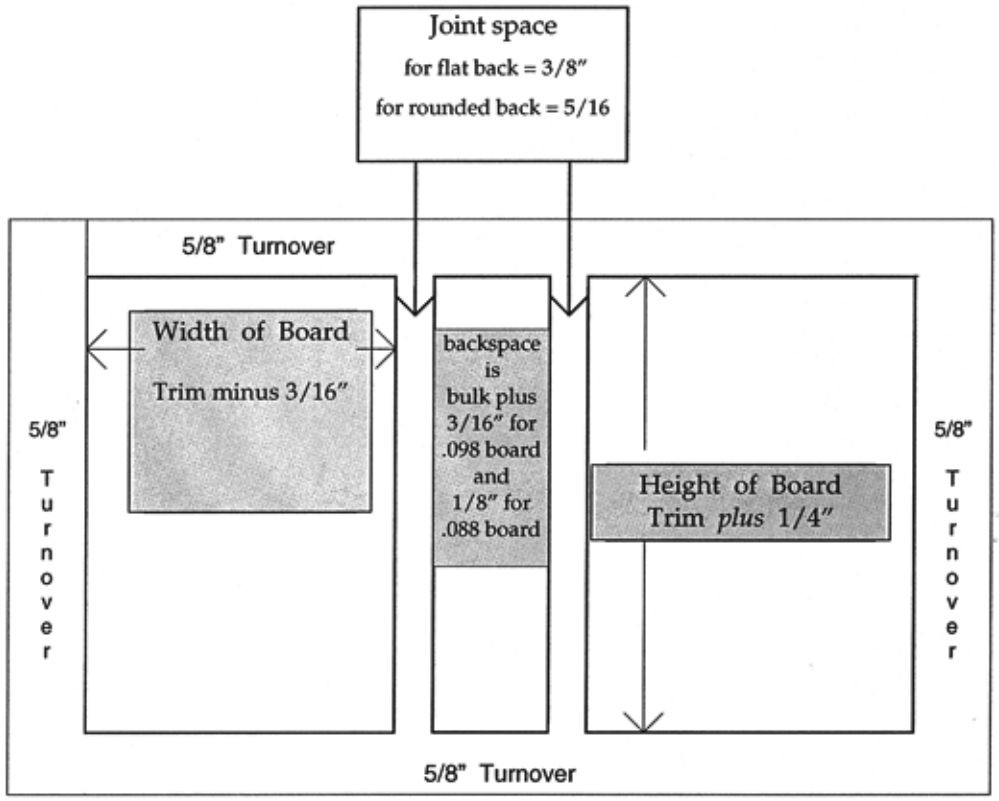
ACME BOOKBINDING

Cover Material Dimension Chart for Preprinted Covers

Case Dimension Chart for: _____

Trim: _____ Bulk: _____ Spine: Flat or Rounded (circle one)



This chart is for determining mechanical specifications for the preparation of finished art for one piece preprinted covers for case bound books.

We recommend a using 80# or 100# all purpose litho text weight paper.
If a coated stock is used, it should be only coated on the printed side.
The grain of the paper should be parallel to the binding edge (grain short).

To center text on the front cover or back cover, base the center of the text on the distance from the center of the back space to the center of the front or back board, minus 1/8 inch.
(back space/2) + joint space + (board width/2) - 1/8"

Printed covers should bleed into the turnover at least 5/8 of an inch.

Printed cover wraps must be film laminated.
Acme offers in-house film lamination.

Cover material width is _____ (sum of boards, joints, backspace, and turnovers)
(for flat spine 2 x trim width + bulk + 2-1/16)
(for rounded and backed spine 2 x trim width + bulk + 1-15/16)
Cover material height is _____ (trim height plus 1-3/4 inches)

For exact dimensions:
Please request a binding dummy made with actual paper from your job.

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